## Product Report



## 9 ½" M516

## Design Features of this bit

Helios ${ }^{\text {TM }}$ Cutters - Advanced Thermostable PDC cutters designed specifically for maximum thermal toughness. The cutter combines high-density polycrystalline diamond material specifically selected for impact toughness, abrasion resistance and enhanced thermal toughness. The patented deep leach technology provides this thermal toughness to reduce cutter degradation significantly, allowing the bit to drill considerably further and faster to improve overall bit performance.

SmoothTorque ${ }^{\text {TM }}$ Torque Control Components - Insert configurations that provide a predictable torque response to applied weight on bit and reduction in torque variance. Torque Control Components deliver a reduced risk of torsional vibration and improved toolface / directional control. Insert configuration set behind the PDC cutters that act as instantaneous torque reducers, damping out torque spikes that may be encountered while drilling.

SmoothSteer ${ }^{\circledR}$ - The SmoothSteer® gauge delivers maximum gauge contact, lowers resistance to steer and reduces torque, leading to improved ROP and extended bit and too life. This arrangement improves borehole quality while rotating and smoother steering in sliding mode when on a steerable motor.

## Cutting Structure

| Type | Qty | Location | Diameter | Shape |
| :--- | :--- | :--- | :--- | :--- |
| Primary | 32 | FACE | 16 mm | CYLINDER |
| Primary | 5 | GAGE | 16 mm | CYLINDER |
| TCC | 8 | FACE | 11 mm | DOME TOPPED |
| Impact Arrester | 15 | FACE | 11 mm | DOME TOPPED |
| Upream | 5 | BACK-ANGLE | 13 mm | CYLINDER |

## Design Specifications

| Make up Length (ft): | .88 |
| :--- | :--- |
| Shank Bore (ins): | 2.283 |
| Shank Diam (ins): | 8.000 |
| Connection std: | N |
| Connection Size(ins): | 4.500 |
| Connection Type: | Api Reg Pin |
| Make up Torque (ft-lbs): | 47500 |
|  |  |
| IADC Code92: | M 422 |
| Diameter:(ins) | $91 / 2^{\prime \prime}$ |
|  |  |
| Body Material: | Matrix |
| JSA(in²): | 18.57 |
| Face Volume:(in ${ }^{3}$ ) | 67.90 |
| Normalised Face vol: | $55.23 \%$ |
|  |  |
| Blade Qty: | 5 |
| Gauge Length:(ins) | 4.000 |
| Gauge Geometry: | Spiral-Trailing |
| Profile: | Short Taper - Shallow Cone |

## Recommended Operating

 ParametersMax Operating WOB 38
(klbs):
TFA Range (ins2): .188-2.209
Max Flow (gpm): 1100
Pressure Drop(psi): 700-2500
HSI: 2-7
In some applications this bit is run successfully beyond these parameters. Contact your NOV Downhole Representative for recommended operating parameters in your application. NOV Downhole reserves the right to revise these specifications, based on advances and improvements in technology. This report is valid for 30 days from 16-May-2012

## Nozzles \& Ports

| Qty | Type | Size |
| :--- | :--- | :--- |
| 5 | BBK | VARIABLE |

